

Specification Sheet / 01

A336 24lb Silicone Rubber Sponge



ISO9001, ISO14001, ISO45001
Certificate Ref: 11738

Product Form

Profile extrusions, sheeting, cord, joined rings, punched forms and self adhesive backed.

Applications

Cellular silicone rubber is suitable where a soft, easily deformed rubber is required, for example, for high temperature seals and gaskets. The sheets and punched parts are all available with self-adhesive backing to ease assembly.

Thermal Properties

The range is suitable for continuous use at temperatures up to +200°C. It has even been found that at temperatures as high as +300°C useful lives of up to 10 hours can be achieved. They are also suitable for use at temperatures as low as -60°C.

Chemical Composition

This range of polydimethylsiloxane have been "free-blown" with a chemical blowing agent and crosslinked with an organic peroxide. The cellular structure is produced without the use of CFC's thus making less damaging to the environment.

Flammability Characteristics

SIL24FR has a Limiting Oxygen Index (LOI) of 23.2% (BS2782 Part 1) and comply with the following flammability specifications: FAR 25.853 (a)(1)(iv) and (a)(1)(v) horizontal flammability tests. CAA specification 8 issue 2 (2.2)(c) and (d) horizontal flammability tests.

| Property | Unit | Spec Limits | Typical Value | Test Method |
|---|-------------------|-------------|---------------|-----------------------|
| Apparent Density (1) | Kg/m ³ | 400±40 | 400 | BSENISO 845 |
| (1) Density measured on 25mm diameter cord sample. The density of of samples of different sizes will be different from that stated here. | | | | |
| Hardness (2) | Shore 00 | 65±5 | 64 | ASTM D2240 |
| Hardness (2) | Shore A | 17±3 | | ASTM D2240 |
| (2) Hardness measured on 10mm thick samples. At less than 10mm the hardness will increase with density. It is not possible to perform a Shore A hardness test on a sponge material. These values are provided as a guideline for comparison to solid material | | | | |
| Compression Stress 40% Strain (3) | kPa | 160±40 | 160 | BSENISO 3386 Part 1,2 |
| (3) Compression set measured on a 25mm thick sample. The compression stress of the material increases with the density as the sample thickness in reduced | | | | |
| Tensile Strength | N/mm ² | 1.0 min | 1.6 | BSENISO 1798 |
| Elongation at break | % | 75 min | 150 | BSENISO 1798 |
| Compression Set 22hrs @ 70°C | % | 15 max | 10 | BSENISO 1856 Type A |

For further information about the physical properties of other sample sizes, please contact the technical department.

| Change Control Date | Change |
|---------------------|---------|
| 31/07/2013 | Created |



The above figures are average values.
We recommend that you examine any material you select to ensure its suitability for your application.
Tolerance(s) applied in accordance with ASG specification No WI007 (<https://bit.ly/3nKm6Hj>) unless otherwise stated.
Our standard terms and conditions of trading (<https://bit.ly/3b3mThw>) apply at all times.

